

## SPRAY 777 BLEND-IN THINNER



### GENERAL TECHNICAL DESCRIPTION

Specially formulated thinner in aerosol form for the fade-out process over areas needed to be blended.

Melts the edges of applied topcoats into the existing coating.

Ideal for spot and panel repairs offering seamless results.

Easy application.

Invisible finish with minimum polishing needs.

### SURFACE

HB BODY 2K Acrylic Paints

HB BODY 2K Clearcoats, excluding:  
-C493 MATT CLEAR HS 2:1  
-C495 CLEAR EXPRESS 4:1 SEMI GLOSS

### PRETREATMENT/CLEANING OF SUBSTRATE



It's recommended to polish the old paint film prior to matting process, using HB BODY 808 CUT & POLISH compound. Wipe well any polish remains.

Ensure that the blending zone has been cleaned and matted properly before basecoat and clearcoat application.



### PREPARATION OF BLENDING ZONE

The fade-out procedure should be applied into suitably prepared matted zone.

Matt the blending area with HB BODY 802 BLEND + PREP PASTE and an ultra fine non-woven pad.



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

**PRODUCT APPLICATION : Once the last layer of clearcoat or paint has been applied, proceed with light mist coats over the blending zone.**



Shake well before using:  
1 - 2 min



Spray at a distance of  
20 - 30 cm, thinly applied  
coats



2 - 3 coats approximately



10 - 15 s / 23°C (73°F)  
Flash off time between  
coats



After use turn bottle  
upside down and spray  
out a small quantity,  
for the cleaning of the  
nozzle

### SPECIFIC GRAVITY

0.78 ± 0.02 g/cm<sup>3</sup>

### VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L.  
2004/42/II(b)(840)840

### REMARKS

- Always try to use the product in accordance with the specifications provided.
- Shake for 1 - 2 min after agitator ball has started to rattle.
- Optimum operating temperature range 10- 25°C (50 - 77°F).

### STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41- 77°F).



Always wear protective  
equipment



Follow the application  
instructions mentioned  
in this TDS

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