



TECHNICAL DATA SHEET No 817

SPRAY BUMPER PAINT TEXTURE

GENERAL TECHNICAL DESCRIPTION

Ideal for plastic automotive parts such as bumpers, decorative stripes, exterior mirrors, spoilers, etc.

Provides a durable textured finish.

Easy to apply without the need of a primer.

Excellent flexibility and coverage.

SURFACE

Plastic automotive parts excluding pure PE (Polyethylene)

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, medium
applied coats



5 - 10 min / 23°C (73°F)



2 - 3 coats approximately
20 - 30 microns
(0.8 - 1.2 mil)



Dust free 10 min at 23°C
(73°F)
Full hardness within 24
hours



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

0.8 ± 0.02 g/cm³

SOLID CONTENT

20 ± 0.02% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

REMARKS

- Always try to use the product in accordance with the specifications provided.
- Shake for 2 - 3 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).
- Clear coat is not needed.

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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