



## TECHNICAL DATA SHEET No 825

# SPRAY FILL

### GENERAL TECHNICAL DESCRIPTION

Aerosol can containing universal thinners and propellant gas for bottling all types of primers, clear coats and solventborne paints.

### SURFACE

According to the specifications of the bottled material  
(Please refer to the relevant TDS for more information)

### PRETREATMENT/CLEANING OF SUBSTRATE



The surface to be coated must be dry, clean, and free of grease and other contaminants.

## FILLING & APPLICATION INSTRUCTIONS

TYPE OF PRODUCT	QUANTITY OF FILLING (ml)	SPRAY FILL CONVERTER (ml)	740 ACRYL THINNER / REDUCER (ml)
1K Topcoats, Primers & Metallic effect paints	100	-	-
2K Primers, Topcoats & Clear coats	80	20	-
Highly viscous 2K Primers & Topcoats	70	20	10



Shake well before using: 2 - 3 min



Spray at a distance of 20 - 30 cm



After use turn bottle upside down and spray out a small quantity, for the cleaning of the nozzle

### SPECIFIC GRAVITY

$0.7 \pm 0.02 \text{ g/cm}^3$

### VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

### REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).
- With the use of the converter the properties of the mixture are not comparable to those of a system that contains isocyanate hardener.
- When bottling 2K materials with isocyanate hardener the mixture must be used within 24 hours as it may start hardening after that time.
- Flash off and Drying times depend on filled type material. Please refer to the relevant TDS for more information.

**WARNING:** Bottling should only be done by professionals due to the high-pressure process.

### STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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