



Clearcoat Activators

6800 Series

Clearcoat Activators are specifically designed for high productivity shops using Transtar Clearcoats. Activators are suitable for use in clearcoat applications over single stage topcoats and for base/clear applications (except lacquers).

Product Information

Clearcoat Activator Lightning #6854/6856 is designed for use in cool/cold temperatures (Below 70°F (21°C)) and significantly accelerates flash and cure times. **Clearcoat Activator Medium #6874/6876/6877** is designed for use in temperatures between 65° - 80°F (19° - 27°C) or for spot & panel applications. **Clearcoat Activator Slow #6894/6896** is designed for use in temperatures between 75° - 90°F (24° - 32°C) or for large jobs which require longer open times. **Clearcoat Activator Hi-Temp #6894HT/6896HT/6897HT** is designed for use on larger jobs in temperatures above 90°F (32°F).



Product Specifications

Size (6854/6874/6894/6894HT).....	Quart
Size (6856/6876/6896/6896HT).....	2.5 liter
Size (6877/6897HT).....	1/2 pint
Shelf life.....	3 years

Regulatory

6854/6856

Category.....	Clearcoat	Wt % of volatiles.....	46.98
VOC actual.....	3.50#/gal (419 g/l)	Wt % of water.....	0
VOC regulatory.....	3.64#/gal (419 g/l)	Wt % of exempt compound.....	5.20
Density.....	8.37 #/gal	Vol % of exempt compound.....	3.91

6874/6876/6877

Category.....	Clearcoat	Wt % of volatiles.....	49.93
VOC actual.....	3.40#/gal (407 g/l)	Wt % of water.....	0
VOC regulatory.....	3.72#/gal (446 g/l)	Wt % of exempt compound.....	11.00
Density.....	8.73 #/gal	Vol % of exempt compound.....	8.62

6894

Category.....	Clearcoat	Wt % of volatiles.....	46.20
VOC actual.....	3.52#/gal (422 g/l)	Wt % of water.....	0
VOC regulatory.....	3.63#/gal (435 g/l)	Wt % of exempt compound.....	4.00
Density.....	8.34 #/gal	Vol % of exempt compound.....	3.00

6894HT/6897HT

Category.....	Clearcoat	Wt % of volatiles.....	46.20
VOC actual.....	3.50#/gal (419 g/l)	Wt % of water.....	0
VOC regulatory.....	3.65#/gal (438 g/l)	Wt % of exempt compound.....	5.50
Density.....	8.59 #/gal	Vol % of exempt compound.....	4.25



Limitations & Precautions

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.